

# Product Data and Technical Information



**POLYMER TYPE:** POLYPROPYLENE HOMOPOLYMER

**GRADE NAME :** RG 1104 K

**PACKING :** PP bags of 25 kgs, 50 bags on a pallet shrunk by PE

**APPLICATION :** OPP films-metallizable (Stenter Frame Process), general extrusion

**PRODUCT FEATURES :** Homopolymer with narrow MFR range and low taste & odour

**PROCESSING METHOD :** Extrusion

Property	Test Method	Unit	Value
MFR ( 230° C/ 2.16 Kg )	ASTM D1238/L	gr/10min	3.2
Tensile Modulus of Elasticity (1mm/min)	ASTM D638	MPa	1500
Tensile Strength at Yield (50 mm/min)	ASTM D638	MPa	34
Elongation at Yield(50 mm/min)	ASTM D638	%	9
Notched Charpy Impact at 23°	ISO 179/ 1eA	KJ/m2	4
Notched Charpy Impact at -30°	ISO 179/ 1eA	KJ/m2	1.7
Vicat Softening Point, 10N	ASTM D1525	°C	154
Ball indentation hardness	ISO 2039-1	MPa	74
HDT ( 0.46 N/mm2 )	ASTM D648	°C	85
Melting Point , DSC	ASTM D3417	°C	163
Density	ASTM D792	gr/cm3	0.91

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