

Product Data and Technical Information



POLYMER TYPE: Polypropylene Random Copolymer Granule (OFF1)

GRADE NAME: RG H&R

APPLICATION: General Thermoforming, Special extrusion application, Caps and Closures

PRODUCT FEATURES: Random copolymer (Off1) for extrusion and general applications

PROCESSING METHOD: Extrusion

Property	Test Method	Unit	Value
MFR (230 °C/ 2.16 Kg)	ASTM D1238/L	g/10min	0.2 – 1.5
Flexural Modulus	ASTM D790	MPa	1100
Tensile Modulus of Elasticity (1 mm/min)	ASTM D638	MPa	1050
Tensile Strength at Yield (50 mm/min)	ASTM D638	MPa	28
Tensile Elongation at Yield (50 mm/min)	ASTM D638	%	9
Tensile Strength at Break (50 mm/min)	ASTM D638	MPa	15
Tensile Elongation at Break (50 mm/min)	ASTM D638	%	>50
Notched Charpy Impact at 23°C	ISO 179	kJ/m ²	15
Notched Charpy Impact at -30°C	ISO 179	kJ/m ²	2.2
Vicat Softening Point, 10N	ASTM D1525	°C	140
Ball indentation hardness	ISO 2039-1	MPa	55
Rockwell Hardness	ASTM D785	R Scale	80
Haze	ASTM D1003	%	< 7.5
HDT (0.46 N/mm ²)	ASTM D648	°C	80
Melting Point, DSC	ASTM D3417	°C	151
Ethylene Content	ASTM D5576	%	2.0 – 2.7
Density	ASTM D792	g/cm ³	0.91

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In view of the many factors that may affect processing and application, these data do not relieve the receiver of this information from the responsibility of carrying out their own tests and experiments; neither do they imply and legally binding assurance of certain properties or of suitability for a specific purpose of the products made with or on the basis of the information in this publication."

Regal Petrochemical & Industrial Complex